



KEY MMA CHIP 900 FLOORING

DESCRIPTION

KEY MMA CHIP 900 FLOORING is a 100% reactive, rapidly curing methyl methacrylate (MMA) flooring system. This highly decorative system is composed of 100% MMA resin, decorative vinyl chips and clear, UV resistant MMA top coats. Installed thickness is 1/8" to 1/4" depending on intended service and project requirements.

KEY ADVANTAGES

- Can be smooth or non-skid.
- VOC compliant.
- Indoor and outdoor applications.
- Cures over wide temperature range.
- Good chemical resistance.
- Meets USDA requirements.
- Available with Bioclean antimicrobial additive if needed.

KEY CONSIDERATIONS

- Concrete must be dry, free of dirt, waxes, curing agents and other foreign materials.
- Do not store outside in direct sunlight, storage temperature must be < 80°F.
- On or below grade installation must have an efficient vapor barrier under the slab (minimum 10-15 mil).
- Moisture vapor transmission must be less than 3 pounds per ASTM-F-1869 and less than 80% RH per ASTM F-2170. Excessive moisture requires a moisture vapor control system, consult with Key Resin.

TYPICAL USES

- Laboratories
- Lobbies
- Clean Rooms
- Pharmaceuticals
- Corridors
- Restrooms
- Animal Housing & Research
- Grocery Stores
- Locker Rooms
- Numerous Other Applications

COLORS

KEY MMA CHIP 900 is available in a wide variety of colors and blends of decorative vinyl chips.

SURFACE PREPARATION

Surface preparation is the most critical portion of any successful resinous flooring system. All substrates must be properly prepared as outlined in **Key Resin Company's Technical Bulletin #1**. Work must be performed by trained or experienced contractors or maintenance personnel.

MIXING AND INSTALLATION

KEY MMA CHIP 900 FLOORING is composed of a primer, self-leveling bodycoat with a broadcast of decorative vinyl chips, and clear, UV resistant top coats. Decorative chips may be broadcast sparsely or in a “full” broadcast.

KEY MMA 9112 primer resin, when properly catalyzed, is spread with a notched squeegee and back rolled at approximately 100 sq. ft./gallon. Substrates that are very porous may require an additional primer application. The body coat is composed of one gallon of **Key MMA 9418** resin; 20 lbs. of **Key Self-Leveling Filler**, pigment, and **Key MMA 9000 Hardener**. This mix will yield approximately 20-25 sq. ft. at 1/8 inch thickness or 15-18 sq. ft. at 3/16 inch thickness. **Key Broadcast Vinyl Chips** are broadcast at a rate of approximately 100-140 lbs. per 1000 sq. ft. A light broadcast will require approximately 10-15 lbs. per 1000 sq. ft.

The cured system is top coated with **Key MMA 9522**, **Key MMA 9526** or **Key MMA 9528** (for outside and wet areas) at a spread rate of 100 sq. ft./gallon for the first coat. The floor is then sanded with a floor buffer for the desired texture and the second top coat is applied at 100-125 sq. ft./gallon. Consult with Key Resin for recommended topcoat.

The approximate amount of **Key MMA 9000 Hardener** can be determined by using the **Key MMA/Hardener Mixing Chart**.

The **Key MMA Chip 900 Flooring System** will cure in approximately 60 minutes after the last application.

PHYSICAL CHARACTERISTICS

Percent Reactive	100%
VOC	Zero
Pot Life @ 70°F, per coat	Approximately 20 min.
Cure Rate @ 70°F, per coat	Approximately 60 min.
Recoat Time	Approximately 60 min.
Tensile Str. ASTM-D-638,psi	>3,000
Compressive Str. ASTM-C-109,psi	6,000-8,000
ASTM-D-695,psi	6,500
Flexural Str. ASTM-D-790,psi	3,000-4,000
Chemical Resistance	See Guide*

*Please refer to the master “**Key Resin MMA Chemical Resistance Guide**” for actual resistance to specific chemicals.

TECHNICAL SERVICE

Key Resin Company and **KRC Associates, Inc.** provide services and consultations on material selection, specification, troubleshooting, and other information on the proper repair and protection of concrete surfaces. **Key Representatives** are available to assist you. CALL (888) 943-4532 or visit www.keyresin.com.

AVAILABILITY

Key Resins are available throughout the United States, Canada, Mexico and a number of other countries. Contact the **Key Representative** in your area. CALL (888) 943-4532 or visit www.keyresin.com.

MAINTENANCE

Key MMA Chip 900 is considered to be a low maintenance flooring solution. Certain textures and environments, however, require specific cleaning with bristled brushes. Due to the thermoplastic character of MMA resins, black marks can occur from fork lifts and tires skidding.

STORAGE

Store in a cool and dry place, below 80°F, out of direct sunlight. Do not store near open flame or food. Shelf life is 6 months in the original unopened containers.

HELPFUL HINTS

Adequate cross ventilation should be provided. Read, understand and follow MSDS and application instructions of the flooring systems prior to use. Use only as directed. If substrate and/or material temperature is above 90°F, **DO NOT APPLY MATERIAL.**

WARRANTY

Information regarding Key Resin brand MMA resins and systems is based upon extensive research and experience in the field of applied engineering by the manufacturer **Plasti-Chemie GMBH International**. By making such information available, Key Resin does not thereby assume any liability beyond express terms of our standard limited material warranty. Key Resin does not warrant the accuracy or completeness of any such information, whether conveyed orally or in writing, but to the best of our knowledge believe it to be accurate. We reserve the right at any time and without notice to update or improve our products and process and our information concerning the same.

By Key Resin making this information available does not relieve the purchaser or user from his obligation to verify the suitability of our products and processes for the intended use or application. The purchaser and user likewise have the responsibility to ensure that the purchase, use or application does not infringe upon patent rights or other rights of third parties.

Key Resin Company ("Key") warrants for a period of one (1) year that its products will be free of manufacturing defects and will be in conformity with published specifications when handled, stored, mixed, and applied in accordance with recommendations of **Key**. If any product fails to meet this warranty, the liability of **Key** will be limited to replacement of any non-conforming material if notice of such non-conformity is given to **Key** within one (1) year of delivery of materials. **Key** may in its discretion refund the price received by **Key** in lieu of replacing the material. No customer, distributor, or representative of **Key** is authorized to change or modify the published specifications of this warranty in any way. No one is authorized to make oral warranties on behalf of **Key**. In order to obtain replacement or refund the customer must provide written notice containing full details of the non-conformity. **Key** reserves the right to inspect the non-conforming material prior to replacement. EXCEPT FOR THE EXPRESSED WARRANTY STATED ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. **KEY'S OBLIGATION SHALL NOT EXTEND BEYOND THE OBLIGATIONS EXPRESSLY UNDERTAKEN ABOVE AND KEY SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO THE PURCHASER OR ANY THIRD PARTY FOR ANY LOSS, COST, EXPENSE, DAMAGE OR LIABILITY, WHETHER DIRECT OR INDIRECT, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**